

Production Control Quality requirements for welding Certificate



Certificate no. FC-3834-18030

The Production Control
System at

Nordisk Staal A/S

Industrivej 25 - 27
3300 Frederiksværk
Denmark

fulfills the requirements of

DS/EN ISO 3834-2:2021

Quality requirements for fusion welding of metallic materials -
Part 2: Comprehensive quality requirements

The scope of the
certification

Manufacture of steel structures and components.

The basis for the certificate appears from enclosure 1

Bjarne Winkler Digitally signed by Bjarne Winkler
Date: 2024.09.11 14:01:46 +02'00'
Certification Manager

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Date of issue: 2024-09-11
Valid until: 2025-05-29
FIT no. 123-24455

This certificate replaces certificate no. FC-3834-15249 issued 2023-07-10.
This certificate was first approved by FORCE Certification A/S on 2023-07-10.
Validity of this certificate can be checked via www.forcecertification.com.
This certificate is/and enclosure are the property of FORCE Certification A/S.



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Enclosure 1

Issued to

Nordisk Staal A/S

Industrivej 25 - 27
3300 Frederiksværk
Denmark

The certificate's area of application:

Products:

Product standards/specification:

Material groups acc. to ISO/TR
15608:

Welding processes acc. to ISO 4063:

Material thicknesses, mm:

Welding procedures:

Welding specifications:

- Steel structures and components.
- Harmonized standards and customers specifications, Classification Societies Rules, Norsok Rules, Siemens Rules and KBM
- 1.1, 1.2, 1.3, 1.4, 5.1 and 8.1
- 111, 121, 135, 136, 138 and 141
- $\geq 0,7$ mm
- EN ISO 15614 series
- EN ISO 15609

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