

# Certificate of Conformity of Factory Production Control



Regulation for Construction Products  
Issued by FORCE Certification A/S - EC-notified body number 0200

Certificate No.: 0200-CPR-18029 version 1

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

## Structural Components for Steel Structures

Harmonised Standard	Type / Execution Class of the Construction Product	Declaration Method
EN 1090-1:2009 A1:2011	Welded steel structural components up to EXC 4 according to EN 1090-2	1, 2, 3b and 3a according to table A.1 of EN 1090-1

The Production Control  
System at:

## Nordisk Staal A/S

Industrivej 25 - 27  
DK- 3300 Frederiksværk

And produced in the  
manufacturing plant(s):

**Nordisk Staal A/S**  
**Industrivej 25 - 27**  
**DK-3300 Frederiksværk**

This certificate attests that  
all provisions concerning  
the assessment and  
verification of constancy of  
performance described in  
Annex ZA of the standard:

## EN 1090-1:2009 + A1:2011

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 2023-07-10 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

*This new version of previous certificate number 0200-CPR-15248 version 1 is issued due to change in scope.*

**Bjarne Winkler** Digitally signed by Bjarne Winkler  
Date: 2024.09.11 13:57:56 +02'00'  
Certification manager

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Date of issue: 2024-09-11  
FIT no. 123-24455

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Enclosure 1

The manufacturers Factory Production Control (FPC) covers the following items:

Facility(ies):	<b>Nordisk Staal A/S</b> <b>Industrivej 25 - 27</b> <b>DK-3300 Frederiksværk</b>
Standard:	EN 1090-2:2018
Execution Class(es):	EXC 1, EXC 2, EXC 3 and EXC 4
Fabrication items:	Manufacturing including: <ul style="list-style-type: none"><li>• Design</li><li>• Welding</li><li>• Machining</li><li>• Thermal cutting</li></ul>
Base material group acc. to ISO/TR 15608:	<ul style="list-style-type: none"><li>• 1.1, 1.2, 1.3, 1.4, 5.1 and 8.1</li></ul>
Thicknesses, mm:	<ul style="list-style-type: none"><li>• <math>\geq 0,7</math> mm</li></ul>

Quality systems: Quality system according to EN ISO 3834-2  
Welding coordination according to EN ISO 14731

----- END OF CERTIFICATE -----

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